

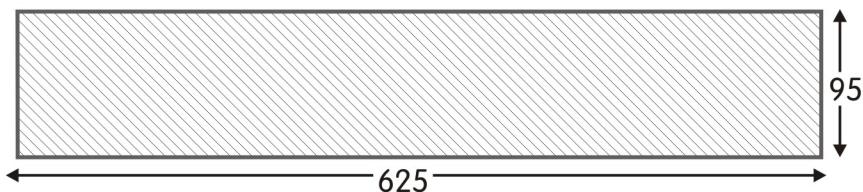


| Aluminium Alloy Ingot | Aluminium Casting |

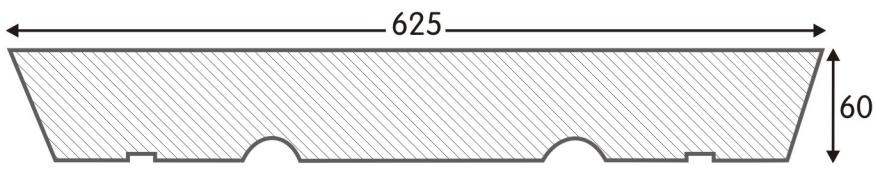
Aluminium Alloy Ingot

- Minimum Weight / Piece = 5 Kg
- Maximum Weight / Piece = 6 Kg
- Nominal Weight / Piece = 5.5 Kg

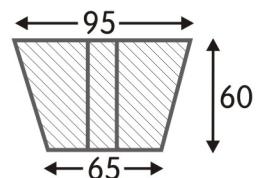
BOTTOM VIEW



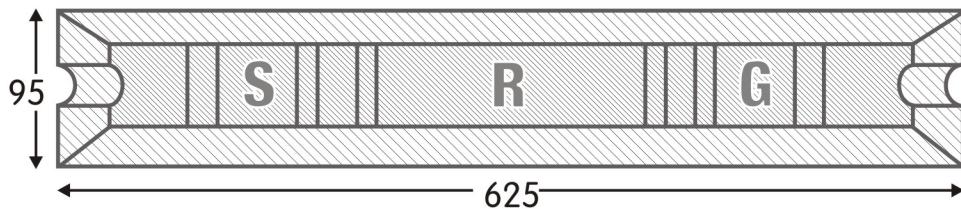
ELEVATION



SIDE VIEW



TOP VIEW



Aluminium Alloy Ingots Chemical Composition

Alloy	Si	Fe	Cu	Mn	Mg	Ni	Zn	Sn	Ti	Pb
ADC1	11.0-13.0	1.30max	1.0max	0.3max	0.3max	0.5max	0.5max	0.1max	-	-
ADC3	9.0-10.0	1.30max	0.6max	0.3max	0.4-0.6	0.5max	0.5max	0.1max	-	-
ADC5	0.3max	1.80max	0.2max	0.3max	4.1-8.5	0.1max	0.1max	0.1max	-	-
ADC6	1.0max	0.8max	0.1max	0.4-0.6	2.6-4.0	0.1max	0.4max	0.1max	-	-
ADC10	7.5-9.5	0.9max	2.0-4.0	0.5max	0.3max	0.5max	1.0max	0.3max	-	-
ADC10Z	7.5-9.5	1.3max	2.0-4.0	0.5max	0.3max	0.5max	3.0max	0.3max	-	-
ADC12	9.6-12.0	0.9max	1.5-3.5	0.5max	0.3max	0.5max	1.0max	0.3max	-	-
ADC12Z	9.6-12.0	1.3max	1.5-3.5	0.5max	0.3max	0.5max	3.0max	0.3max	-	-
ADC14	16.0-18.0	0.9max	4.0-5.0	0.5max	0.50-0.65	0.3max	1.5max	0.3max	-	-
DIN226	8.0-11.0	1.2max	2.0-3.5	0.1-0.5	0.1-0.5	0.3max	1.2max	0.1max	0.15max	0.2max
LM2	9.0-11.5	1.0max	0.7-2.5	0.50max	0.3max	0.5max	2.0max	0.20max	0.2max	0.30max
LM4	4.0-6.0	0.8max	2.0-4.0	0.2-0.6	0.15max	0.3max	0.5max	0.10max	0.2max	0.10max
LM5	0.3max	0.6max	0.1max	0.3-0.7	3.0-6.0	0.1max	0.1max	0.05max	0.2max	0.05max
LM6	10.0-13.0	0.6max	0.1max	0.5max	0.1max	0.1max	0.1max	0.05max	0.2max	0.10max
LM9	10.0-13.0	0.6max	0.1max	0.3-0.7	0.2-0.6	0.1max	0.1max	0.05max	0.2max	0.10max
LM10	0.25max	0.35max	0.1max	0.1max	9.5-11	0.1max	0.1max	0.05max	0.2max	0.05max
LM12	2.5max	1.0max	9.0-11	0.6max	0.2-0.4	0.5max	0.8max	0.10max	0.2max	0.10max
LM13	10.0-12.0	1.0max	0.7-1.5	0.5max	0.8-1.5	1.5max	0.5max	0.10max	0.2max	0.10max
LM16	4.5-5.5	0.6max	1.0-1.5	0.5max	0.4-0.6	0.25max	0.1max	0.05max	0.2max	0.10max
LM18	4.5-6.0	0.6max	0.1max	0.5max	0.1max	0.1max	0.1max	0.05max	0.2max	0.10max
LM20	10.0-13.0	1.0max	0.4max	0.5max	0.2max	0.1max	0.2max	0.10max	0.2max	0.10max
LM21	5.0-7.0	1.0max	3.0-5.0	0.2-0.6	0.1-0.3	0.3max	2.0max	0.10max	0.2max	0.20max
LM22	4.0-6.0	0.6max	2.8-3.8	0.2-0.6	0.05max	0.15max	0.15max	0.05max	0.2max	0.10max
LM24	7.5-9.5	1.3max	3.0-4.0	0.5max	0.3max	0.5max	3.0max	0.20max	0.2max	0.30max
LM25	6.5-7.5	0.5max	0.1max	0.3max	0.2-0.45	0.1max	0.1max	0.05max	0.2max	0.10max
LM26	8.5-10.5	1.2max	2.0-4.0	0.5max	0.5-1.5	1.0max	1.0max	0.10max	0.2max	0.20max
LM27	6.0-8.0	0.8max	1.5-2.5	0.2-0.6	0.3max	0.3max	1.0max	0.10max	0.2max	0.20max
LM28	17-20	0.7max	1.3-1.8	0.6max	0.8-1.5	0.8-1.5	0.2max	0.10max	0.2max	0.10max
LM29	22-25	0.7max	0.13-1.3	0.6max	0.8-1.3	0.8-1.3	0.2max	0.10max	0.2max	0.10max
Lm30	16-18	1.1max	4.0-5.0	0.3max	0.4-0.7	0.1max	0.2max	0.10max	0.2max	0.10max

Apart from the alloys listed above, we also manufacture:

AC Series - 1A, 1B, 2A, 2B, 3A, 4A, 4B, 4C, 4CH, 4D, 5A, 7A, 8A, 8B, 8C, 9A, 9B and

356.1, 360.1, 380.1, 383.1, 413.1, 413.2 and alloys as per chemical composition requested by customers



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